

NOTES

- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
- 2.) 1/2" X 3 3/4" EXPANSION ANCHOR BOLTS PROVIDED.

NOTES:

- 1.) DURING ASSEMBLY PROCEDURE; DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED. NUMBERS ONLY APPLY TO DRAWING.
- 3.) UPON COMPLETION OF ASSEMBLY SQUARE ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.
- 4.) MOUNT AND ANCHOR AS SPECIFIED.

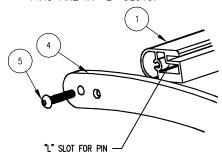
TOOLS REQ'D 3/4" WRENCH 3/16" ALLEN WRENCH 1/2" MASONRY DRILL BIT DRILL

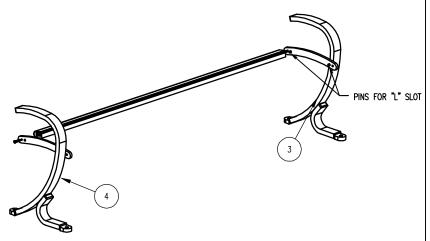
PARTS LIST					
ITEM	QTY	PART NO	DESCRIPTION		
1	2	0-460-60-03	71 3/4" ALUM EXTRUSION		
2	3	0-460-60VS-01	10 GA STL PLATE		
3	1	0-461-00L-01	LEFT BKLS BENCH SUPPORT		
4	1	0-461-00R-01	RIGHT BKLS BENCH SUPPORT		
5	4	1-12-053	5/16" X 1 1/2" SS BTN SKT HD CAP SCR		

KITS PROVIDED

ITEM	QTY	PART NO	DESCRIPTION
6	1	K-ANC0860-4	1/2" X 3 3/4" SS ANCHOR KIT (4PC)
7	1	K-BC0524-4	5/16" CAP HARDWARE KIT (4PC)

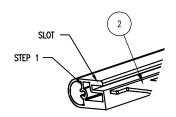
1 ATTACH ALUM. EXTRUSION AS SHOWN, TO LEFT & RIGHT BENCH SUPPORTS, ENSURE PINS ARE IN "L" SLOTS.

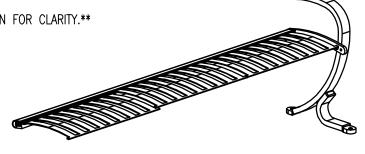




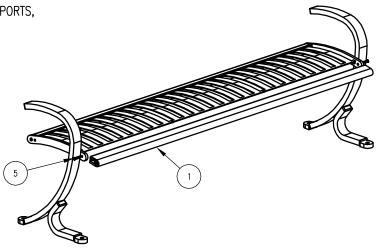
(2) INSERT 10 GA STL. PLATES INTO STEP 1, USING SLOT ON ALUM. EXTRUSION.

NOTE: RIGHT BENCH SUPPORT NOT SHOWN FOR CLARITY.





(3) ATTACH REMAINING ALUM. EXTRUSION TO SUPPORTS, AS IN STEP 1.





ASSEMBLY INSTRUCTIONS

DATE DRAWN: 07/23/13 DRAWN BY: ESS DATE REV.: 10/14/15 REV. BY: JSB

REV. D N

DRAWING NUMBER 461-60VS

SHEET 2 OF 2