

SLAT OPTIONS

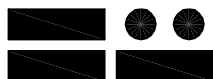
- "CEDAR" RECYCLED PLASTIC
- "GREY" RECYCLED PLASTIC
- "GREEN" RECYCLED PLASTIC
- "REDWOOD" RECYCLED PLASTIC
- "WALNUT" RECYCLED PLASTIC
- OTHER _____

FINISH OPTIONS

- MILL FINISH (STANDARD)
- COATED (OPTIONAL - UPCHARGE APPLIES
PLEASE CONSULT YOUR LOCAL REPRESENTATIVE)

NOTES:

- 1.) 1/4" X 1 1/2" HAMMERSET ANCHORS PROVIDED.



DuMor, inc.

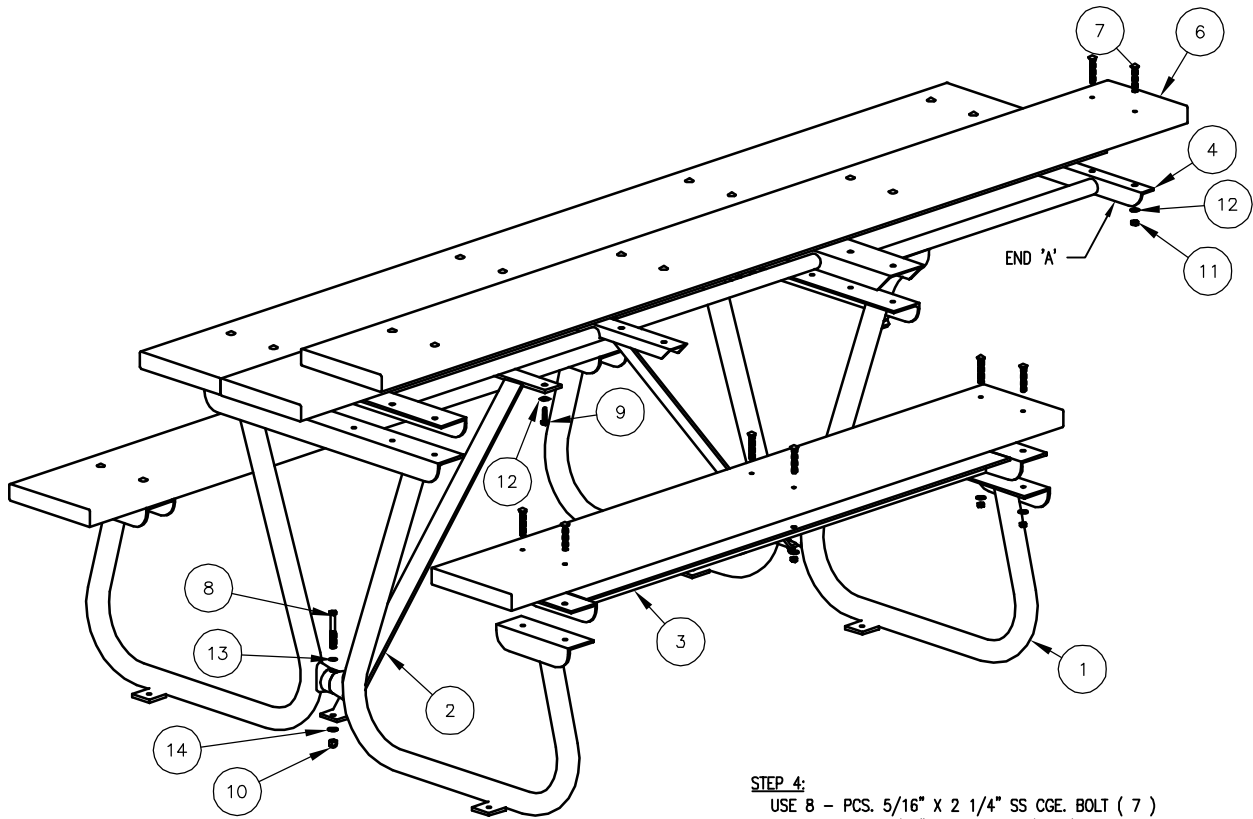
P.O. Box 142 Mifflintown, PA 17059-0142

SCALE :	NONE
DATE DRAWN :	11/25/02
DRAWN BY :	JSB
DATE REV. :	01/14/11
REV. BY :	RDH

TITLE : PICNIC TABLE

REV.	DRAWING NUMBER
E	156-68-1PL

SHEET
1 OF 3



NOTE:

- 1.) DURING ASSEMBLY PROCEDURE;
DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED;
NUMBERS ONLY APPLY TO DRAWING.
- 3.) SEE SPEC. SHEET 1 FOR MOUNTING DETAILS.

STEP 1:

USE 3 - PCS. 2" X 10" X 95" PLASTIC SLATS (6)
 1 - PC. ALUM TABLE TOP BRACE, HANDICAPPED (4)
 12 - PCS. 5/16" X 2 1/4" SS CGE. BOLT (7)
 12 - PCS. 5/16" SS HEX NUT (11)
 12 - PCS. 5/16" SS FLAT WASHER (12)
 4 - PCS. 3/8" X 1 1/2" SWIVEL GLIDE (15)
 ATTACH 2" X 10" X 95" PLASTIC SLATS (6) TO CENTER
 AND TO END MARKED "A" OF ALUM TABLE TOP BRACE,
 HANDICAPPED (4) USING HARDWARE (7, 11, & 12).
 TIGHTEN TO SNUG FIT. REPEAT UNTIL ALL SLATS
 ARE ATTACHED. ATTACH HARDWARE (15) TO
 ALUM TABLE TOP BRACE AS SHOWN ON DETAIL.

STEP 2:

USE 2 - PCS. ALUM END SUPPORT FRAME (1)
 12 - PCS. 5/16" X 2 1/4" SS CGE. BOLT (7)
 12 - PCS. 5/16" SS HEX NUT (11)
 12 - PCS. 5/16" SS FLAT WASHER (12)
 ATTACH ALUM END SUPPORT FRAME (1) TO STEP 1
 ASSEMBLY USING HARDWARE (7, 11, & 12).
 TIGHTEN TO SNUG FIT.

STEP 3:

USE 2 - PCS. 2" X 10" X 65" PLASTIC SLATS (5)
 2 - PCS. 6' ALUM SEAT BRACE (3)
 4 - PCS. 5/16" X 2 1/4" SS CGE. BOLT (7)
 4 - PCS. 5/16" SS HEX NUT (11)
 4 - PCS. 5/16" SS FLAT WASHER (12)
 ATTACH 2" X 10" X 65" PLASTIC SLATS (5) TO
 CENTER OF 6' ALUM SEAT BRACE (3) USING
 HARDWARE (7, 11, & 12). TIGHTEN TO SNUG
 FIT.

STEP 4:

USE 8 - PCS. 5/16" X 2 1/4" SS CGE. BOLT (7)
 8 - PCS. 5/16" SS HEX NUT (11)
 8 - PCS. 5/16" SS FLAT WASHER (12)
 ATTACH STEP 3 ASSEMBLY TO STEP 2 ASSEMBLY
 USING HARDWARE (7, 11, & 12). TIGHTEN TO
 SNUG FIT.

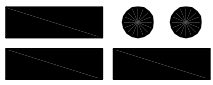
STEP 5:

USE 2 - PCS. ALUM "T" BRACE (2)
 2 - PCS. 3/8" X 3" SS HEX HD CAP SCR. (8)
 4 - PCS. 5/16" X 1 1/4" SS HEX HD LAG SCR. (9)
 2 - PCS. 3/8" SS NYLON LOCK NUT (10)
 4 - PCS. 5/16" SS FLAT WASHER (12)
 2 - PCS. 3/8" ID X 5/8" OD RUBBER WASHER (13)
 2 - PCS. 3/8" SS FLAT WASHER (14)
 SQUARE STEP 4 ASSEMBLY THEN ATTACH ALUM
 "T" BRACE (2) USING HARDWARE (8, 9, 10,
 12, 13, & 14). NO PILOT HOLES FOR 5/16" X
 1 1/4" SS HEX HD LAG SCR. (9).

STEP 6:

UPON COMPLETION OF TABLE ASSEMBLY
 TIGHTEN ALL HARDWARE. ONCE HARDWARE IS
 TIGHTENED, ADJUST GLIDE TO INSURE
 MINIMAL FLEX ON TABLE OVERHANG.

ITEM	QTY	PART NO	DESCRIPTION
1	2	0-156-00-01	ALUM END SUPPORT FRAME
2	2	0-156-00-02	ALUM "T" BRACE
3	2	0-156-60-14	6' ALUM SEAT BRACE
4	1	0-156-68-1-15	ALUM TABLE TOP BRACE, HANDICAPPED
5	2	0-71-68-1PL-1	2" X 10" X 65" PLASTIC SLAT
6	3	0-71-68-1PL-2	2" X 10" X 95" PLASTIC SLAT
7	36	1-11-062	5/16" X 2 1/4" SS CGE BOLT
8	2	1-12-002	3/8" X 3" SS HEX HD CAP SCR
9	4	1-13-001	5/16" X 1 1/4" SS HEX HD LAG SCR
10	2	1-20-007	3/8" SS NYLON LOCKNUT
11	36	1-21-015	5/16" SS HEX NUT
12	40	1-22-017	5/16" SS FLAT WASHER
13	2	1-22-018	3/8" ID X 5/8" OD RUBBER WASHER
14	2	1-22-024	3/8" SS FLAT WASHER
15	2	5-48-076	3/8" X 1 1/2" SWIVEL GLIDE



DuMor, inc.
P.O. Box 142 Mifflintown, PA 17059-0142

SCALE : NONE

TITLE : PICNIC TABLE ASSEMBLY

DATE DRAWN : 11/25/02

DRAWN BY : JSB

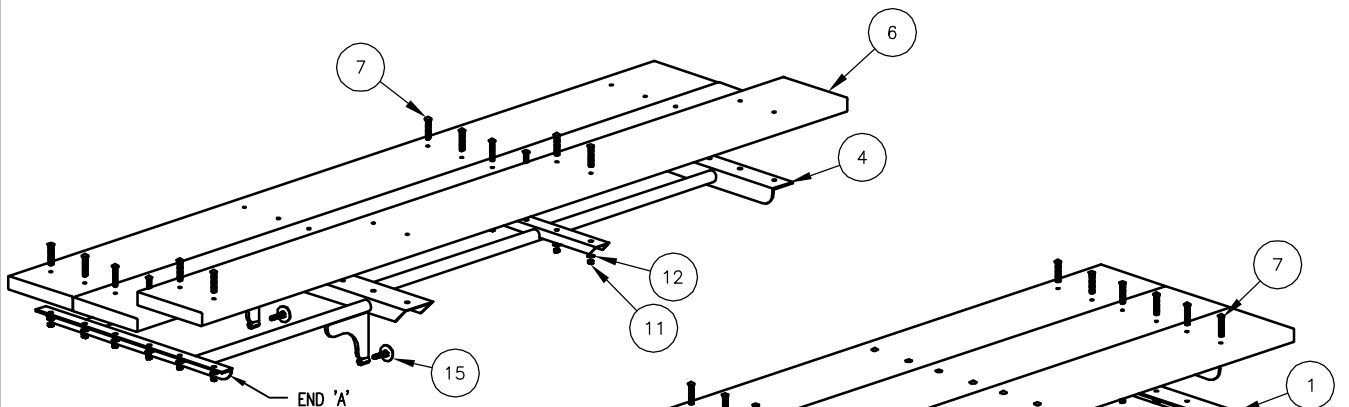
REV. E

DATE REV. : 01/14/11

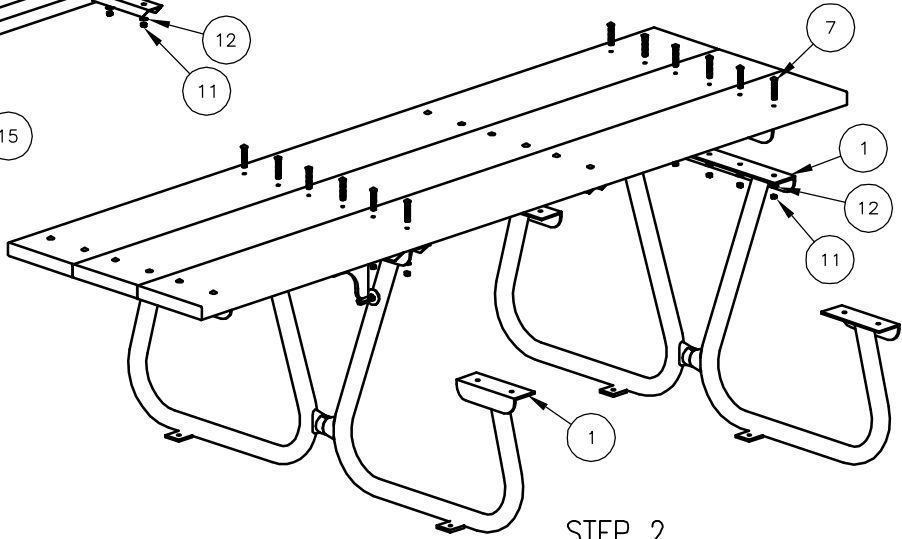
REV. BY : RDH

DRAWING NUMBER: 156-68-1PL

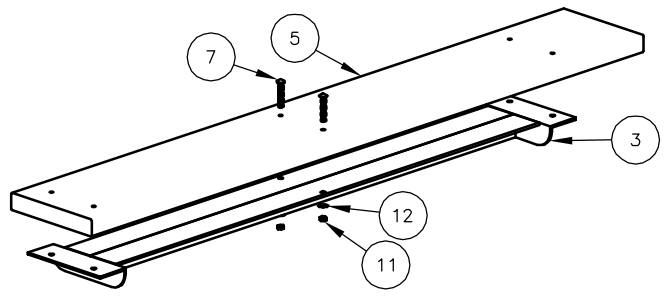
SHEET 2 OF 3



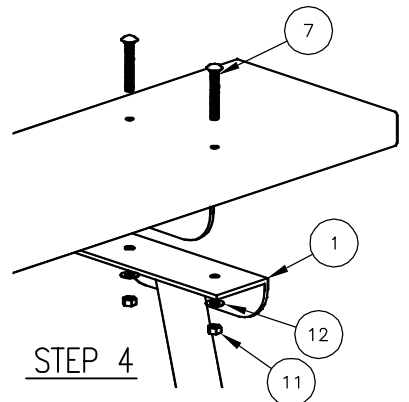
STEP 1



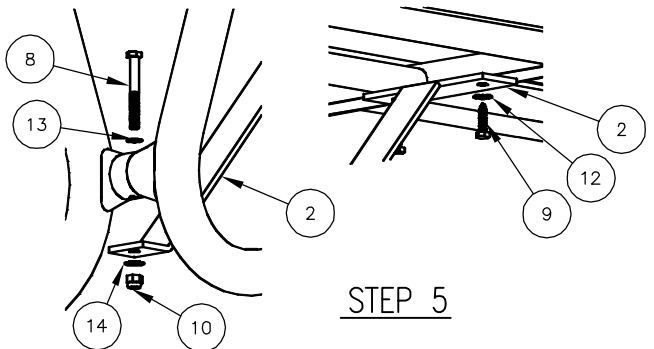
STEP 2



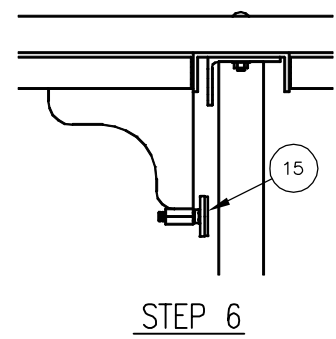
STEP 3



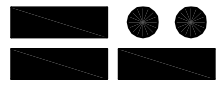
STEP 4



STEP 5



STEP 6



DuMor, inc.
 P.O. Box 142 Mifflintown, PA 17059-0142

SCALE : NONE
 DATE DRAWN : 11/25/02
 DRAWN BY : JSB
 DATE REV. : 01/14/11
 REV. BY : RDH

TITLE : PICNIC TABLE ASSEMBLY
 REV. E
 DRAWING NUMBER 156-68-1PL
 SHEET 3 OF 3