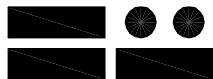


NOTES

- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH COATING THEN POLYESTER POWDER COATED.
- 2.) BENCH IS SHIPPED UNASSEMBLED.
- 3.) 1/2" X 3 3/4" EXPANSION ANCHORS PROVIDED.



DuMor, inc.

P.O. Box 142 Mifflintown, PA 17059-0142

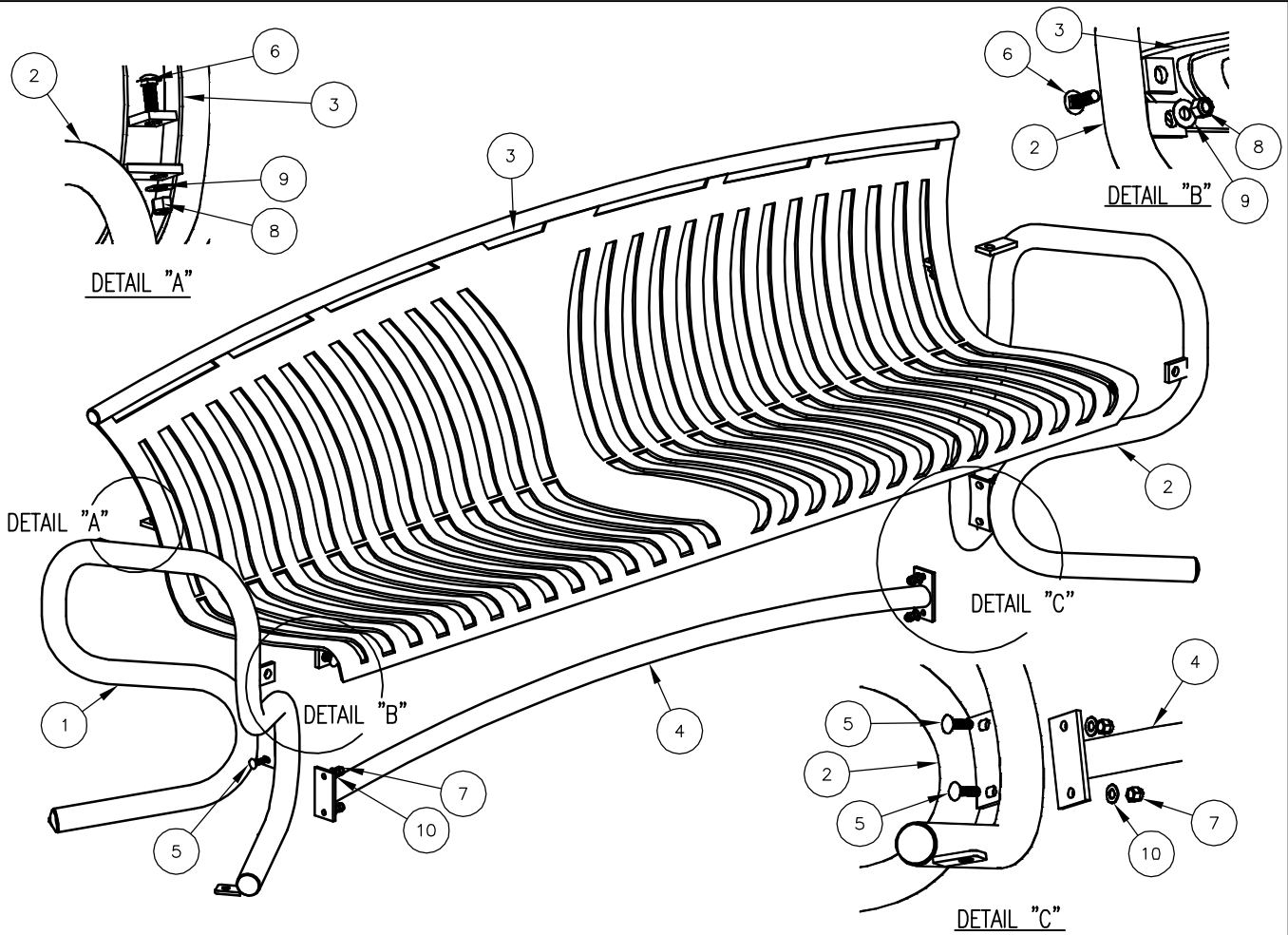
SCALE : NONE
 DATE DRAWN : 10/12/04
 DRAWN BY : AWH
 DATE REV. :
 REV. BY :

TITLE : BENCH

REV. A

DRAWING NUMBER 167-80

SHEET 1 OF 2



STEP 1:

USE 1 - PC. ALL STL RH FREE STANDING SUPPORT (1)
 1 - PC. ALL STL LH FREE STANDING SUPPORT (2)
 1 - PC. 8' ARCHED PIPE BRACE (4)
 4 - PCS. 3/8" X 1 1/4" S.STL. CGE BOLT (5)
 4 - PCS. 3/8" S.STL. NYLON LOCKNUT (7)
 4 - PCS. 3/8" S.STL. FLAT WASHER (10)
 ATTACH 8' ARCHED PIPE BRACE (4) TO ALL STL RH FREE STANDING SUPPORT (1) AND ALL STL LH FREE STANDING SUPPORT (2) USING HARDWARE (5, 7 & 10). TIGHTEN TO SNUG FIT.

NOTE:

- 1.) DURING ASSEMBLY PROCEDURE; DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED; NUMBERS ONLY APPLY TO DRAWING.

STEP 2:

USE 1 - PC. 8' ALL STL PLASMA CUT SEAT (3)
 4 - PCS. 1/2" X 1 1/2" S.STL. CGE BOLT (6)
 4 - PCS. 1/2" S.STL. NYLON LOCKNUT (8)
 4 - PCS. 1/2" S.STL. FLAT WASHER (9)
 ATTACH 8' ALL STL PLASMA CUT SEAT (3) TO STEP 1 ASSEMBLY USING HARDWARE (6, 8 & 9). TIGHTEN TO SNUG FIT.

STEP 3:

UPON COMPLETION OF BENCH ASSEMBLY SQUARE ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.

STEP 4:

MOUNT AND ANCHOR AS SPECIFIED.

ITEM	QTY	PART NO	DESCRIPTION
1	1	0-167-00-02	ALL STL RH FREE STANDING SUPPORT
2	1	0-167-00-03	ALL STL LH FREE STANDING SUPPORT
3	1	0-167-80-01	8' ALL STL PLASMA CUT SEAT
4	1	0-167-80-04	8' ARCHED PIPE BRACE
5	4	1-11-019	3/8" X 1 1/4" SS CGE BOLT
6	4	1-11-042	1/2" X 1 1/2" SS CGE BOLT
7	4	1-20-007	3/8" SS NYLON LOCKNUT
8	4	1-20-015	1/2" SS NYLON LOCKNUT
9	4	1-22-015	1/2" SS FLAT WASHER
10	4	1-22-024	3/8" SS FLAT WASHER

<p>DuMor, inc. P.O. Box 142 Mifflintown, PA 17059-0142</p>	SCALE :	NONE	TITLE : BENCH ASSEMBLY	
	DATE DRAWN :	10/12/04		
	DRAWN BY :	AWH	REV. :	DRAWING NUMBER
	DATE REV. :		A	167-80
	REV. BY :			