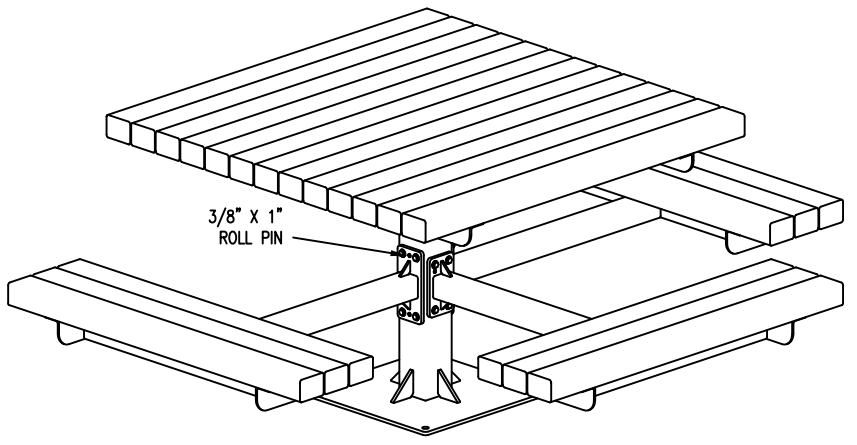


SLAT OPTIONS

- "CEDAR" RECYCLED PLASTIC
- "GREEN" RECYCLED PLASTIC
- "GREY" RECYCLED PLASTIC
- "REDWOOD" RECYCLED PLASTIC
- "WALNUT" RECYCLED PLASTIC
- OTHER _____



NOTES

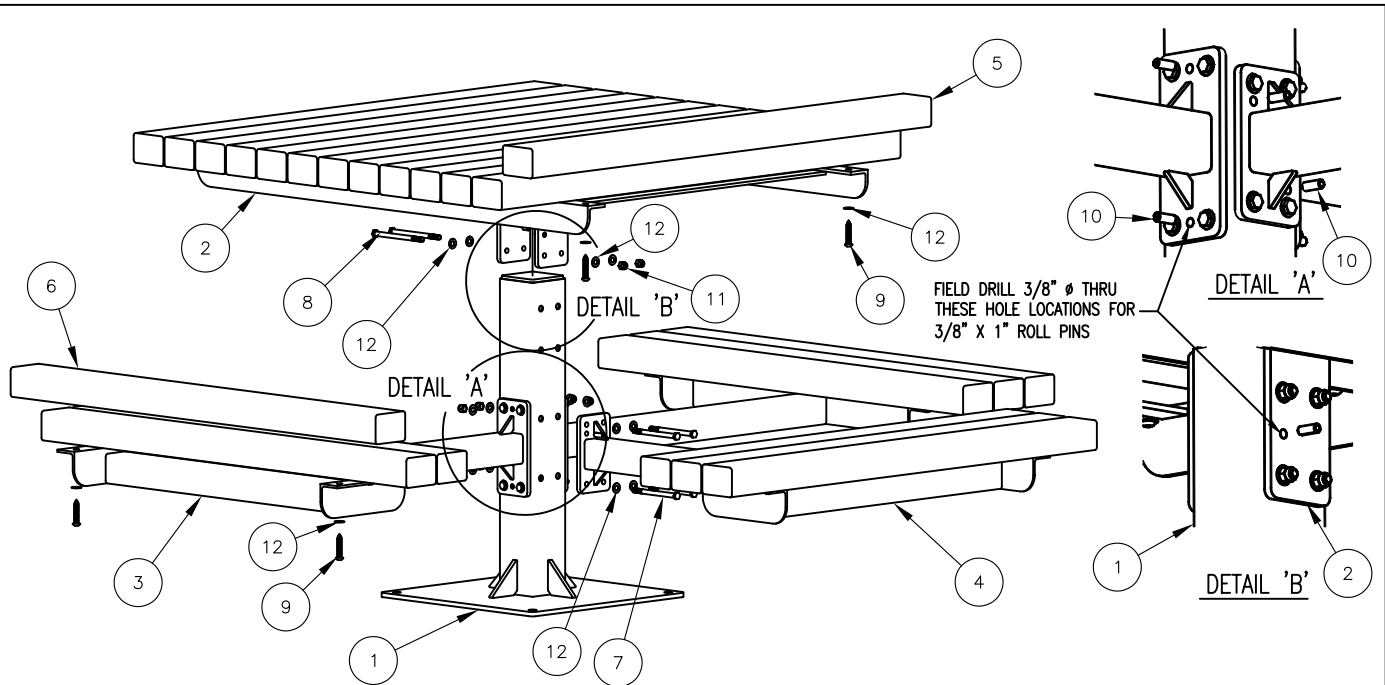
- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
- 2.) 1/2" X 3 3/4" EXPANSION ANCHOR BOLTS PROVIDED FOR OPTIONS S-2 AND S-4.

- W/ 3 SEATS
- 76-33PL (3" x 4")
 - 76-43PL (4" x 4")

DuMor, inc.
P.O. Box 142 Mifflintown, PA 17059-0142

SCALE :	NONE
DATE DRAWN :	1/8/00
DRAWN BY :	JSB
DATE REV. :	12/02/09
REV. BY :	ESS

TITLE :	PEDESTAL TABLE		
REV.	DRAWING NUMBER	76 SERIES PL-3	
E			
	SHEET	1 OF 2	



NOTE:

- 1.) DURING ASSEMBLY PROCEDURE;
DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED;
NUMBERS ONLY APPLY TO DRAWING.
- 3.) SEE SPEC. SHEET 1 FOR MOUNTING OPTION.

STEP 1:

- USE 1 - PC. CTR. POST FOR SURFACE MOUNT (1)
 1 - PC. TABLE TOP FRAME (2)
 4 - PCS. 3/8" X 5 1/2" SS. HEX HD. CAP SCR. (8)
 4 - PCS. 3/8" SS. NYLON LOCK NUT (11)
 8 - PCS. 3/8" SS. FLAT WASHER (12)
- ATTACH TABLE TOP FRAME (2) TO CTR. POST FOR SURFACE MOUNT (1) USING HARDWARE (8, 11, & 12). TIGHTEN TO SNUG FIT.

STEP 2:

- USE 2 - PCS. SEAT SUPPORT ARM W/ 8" PLATE (3)
 4 - PCS. 3/8" X 5 1/2" SS. HEX HD. CAP SCR. (8)
 4 - PCS. 3/8" SS. NYLON LOCK NUT (11)
 8 - PCS. 3/8" SS. FLAT WASHER (12)
- ATTACH SEAT SUPPORT ARM W/ 8" PLATE (3) TO STEP 1 ASSEMBLY USING HARDWARE (8, 11, & 12). TIGHTEN TO SNUG FIT.

STEP 3:

- USE 1 - PC. SEAT SUPPORT ARM W/ 6 1/2" PLATE (4)
 4 - PCS. 3/8" X 5" SS. HEX HD. CAP SCR. (7)
 4 - PCS. 3/8" SS. NYLON LOCK NUT (11)
 8 - PCS. 3/8" SS. FLAT WASHER (12)
- ATTACH SEAT SUPPORT ARM W/ 6 1/2" PLATE (4) TO STEP 2 ASSEMBLY USING HARDWARE (7, 11, & 12). TIGHTEN TO SNUG FIT.

STEP 4:

- USE 13 - PCS. 3" X 4" X 47" PLASTIC TOP SLAT (5)
 9 - PCS. 3" X 4" X 43" PLASTIC SEAT SLAT (6)
 44 - PCS. 3/8" X 2" SS. BTN. SKT. HD. LAG SCR. (9)
 44 - PCS. 3/8" SS. FLAT WASHER (12)
- ATTACH 3" X 4" X 47" TOP SLATS (5) AND 3" X 4" X 43" SEAT SLATS (6) TO STEP 3 ASSEMBLY USING HARDWARE (9 & 12). TIGHTEN TO SNUG FIT. REPEAT UNTIL ALL SLATS ARE ATTACHED.

STEP 5:

UPON COMPLETION OF TABLE ASSEMBLY SQUARE ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.

STEP 6:

MOUNT AND ANCHOR AS SPECIFIED.

STEP 7:

- USE 8 - PCS. 3/8" X 1" S.STL. ROLL PIN (10)
- BE SURE SEAT AND TABLE TO ARE LEVEL. FIELD DRILL CTR POST FOR SURFACE MOUNT (1) WITH 3/8" HOLE AT SEAT SUPPORT ARMS (3 & 4) AND TABLE TOP FRAME (2) OPEN HOLE LOCATIONS. SEE DETAILS 'A' AND 'B'. DRIVE IN 3/8" X 1" ROLL PIN (10).

ITEM	QTY	PART NO	DESCRIPTION
1	1	0-76-00-03/S-2	CTR POST FOR SURFACE MOUNT
2	1	0-76-00-04	STL TABLE TOP FRAME
3	2	0-76-00-05	SEAT SUPPORT ARM W/8" PLATE
4	1	0-76-00-05A	SEAT SUPPORT ARM W/6 1/2" PLATE
5	13	0-76-30PL-01	3" X 4" X 47" PLASTIC TOP SLAT
6	9	0-76-30PL-02	3" X 4" X 43" PLASTIC SEAT SLAT
7	4	1-12-008	3/8" X 5" SS HEX HD CAP SCR
8	8	1-12-039	3/8" X 5 1/2" SS HEX HD CAP SCR
9	44	1-13-016	3/8" X 2" SS BTN SKT HD LAG SCR
10	8	1-14-003	3/8" X 1" S.STL. ROLL PIN
11	12	1-20-007	3/8" SS NYLON LOCKNUT
12	68	1-22-024	3/8" SS FLAT WASHER

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SCALE : NONE
 DATE DRAWN : 1/8/00
 DRAWN BY : JSB
 DATE REV. : 12/02/09
 REV. BY : ESS

TITLE : PEDESTAL TABLE ASSEMBLY

REV. E	DRAWING NUMBER 76 SERIES PL-3	SHEET 2 OF 2
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