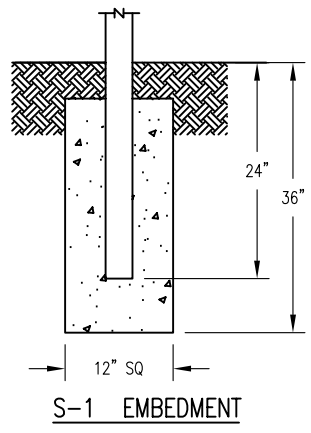
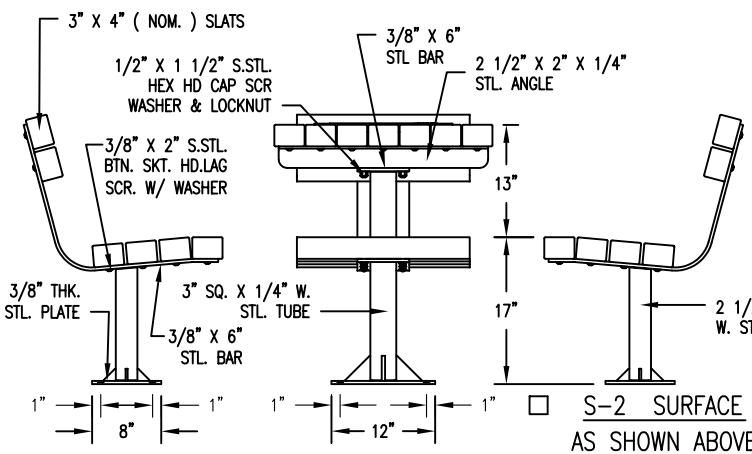


S-4 SUB FLOOR



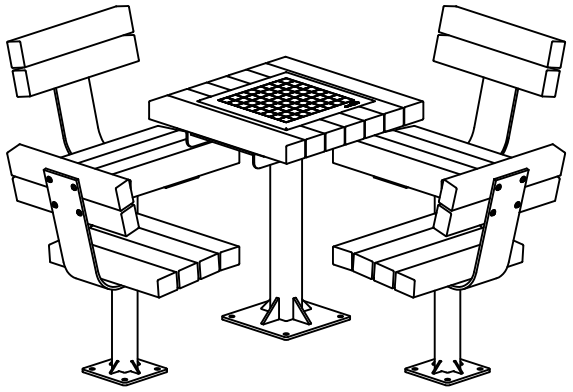
S-2 SURFACE AS SHOWN ABOVE

**WOOD OPTIONS**

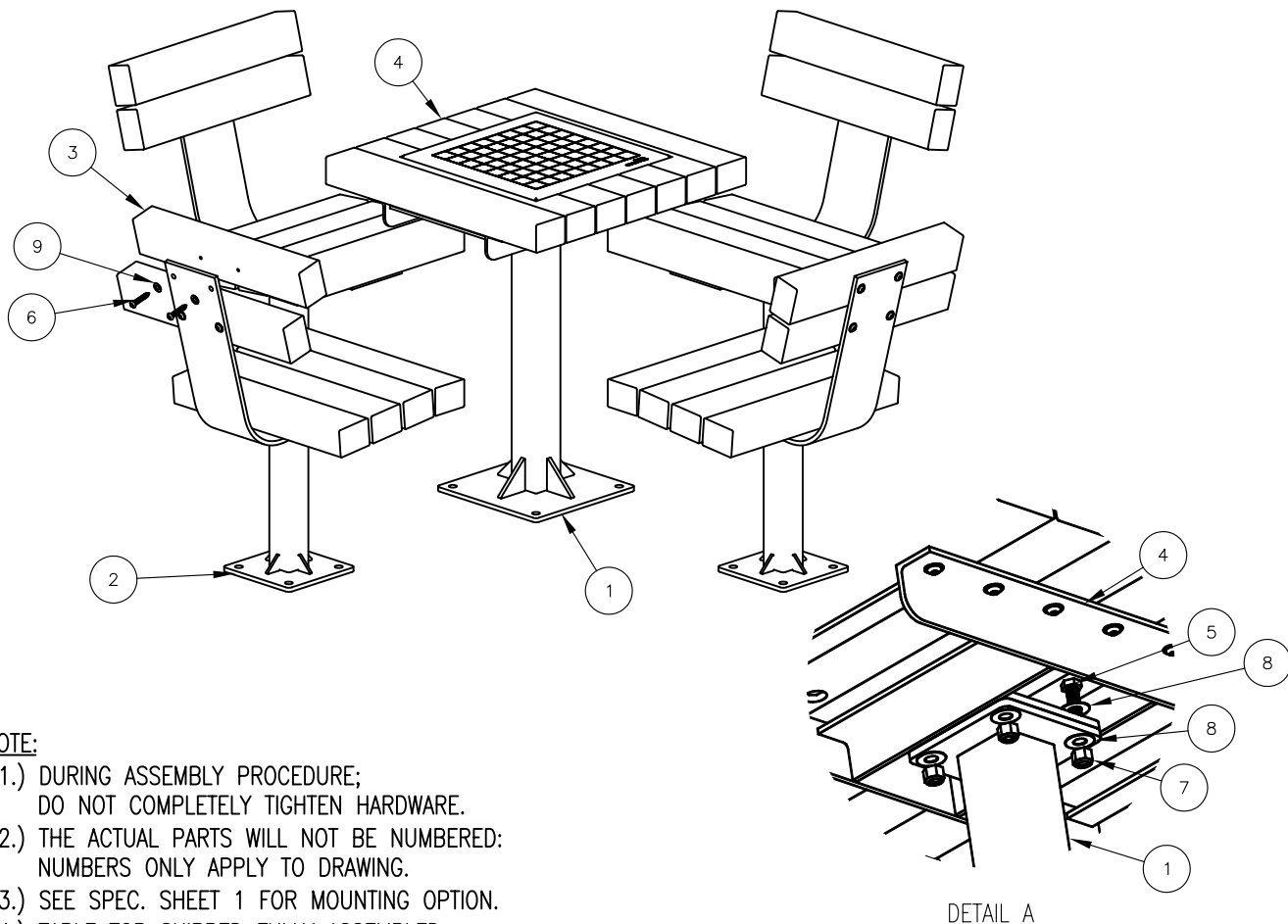
- CLEAR ALL HEART REDWOOD S4S EE
- 'C' & BTR. DOUGLAS FIR KD S4S EE
- OTHER \_\_\_\_\_

**NOTES**

- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
- 2.) ALL WOOD MEMBERS TREATED W/ CLEAR PRESERVATIVE.
- 3.) 1/2" X 3 3/4" EXPANSION ANCHOR BOLTS PROVIDED FOR OPTIONS S-2, AND S-4.



<p style="margin: 0;"><b>DuMor, inc.</b></p> <p style="margin: 0;">P.O. Box 142 Mifflintown, PA 17059-0142</p>	SCALE : NONE	TITLE : GAME TABLE	
	DATE DRAWN : 12/10/06	REV.	DRAWING NUMBER
	DRAWN BY : JSB	B	78-34
	DATE REV. : 12/16/08	REV. BY : ESS	SHEET 1 OF 2



**NOTE:**

- 1.) DURING ASSEMBLY PROCEDURE;  
DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED;  
NUMBERS ONLY APPLY TO DRAWING.
- 3.) SEE SPEC. SHEET 1 FOR MOUNTING OPTION.
- 4.) TABLE TOP SHIPPED FULLY ASSEMBLED.

**STEP 1:**

- USE 4 - PCS. SEAT SUPPORT FOR SURFACE MOUNT ( 2 )
  - 24 - PCS. 3" X 4" X 20" SEAT SLAT ( 3 )
  - 48 - PCS. 3/8" X 2" SS. BTN. SKT. HD. LAG SCR. ( 6 )
  - 48 - PCS. 3/8" SS. FLAT WASHER ( 9 )
- ATTACH 3" X 4" X 20" SEAT SLATS ( 3 ) TO SEAT SUPPORT FOR SURFACE MOUNT ( 2 ) USING HARDWARE ( 6 & 9 ). TIGHTEN TO SNUG FIT. REPEAT UNTIL ALL SLATS ARE ATTACHED.

**STEP 3:**

UPON COMPLETION OF SEAT & TABLE ASSEMBLY SQUARE ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.

**STEP 4:**

MOUNT AND ANCHOR AS SPECIFIED.

**STEP 2:**

- USE 1 PC. TABLE SUPPORT FOR SURFACE MOUNT ( 1 )
  - 1 PC. TABLE TOP ASSEMBLY W/ CHECKERBOARD ( 4 )
  - 4 PCS. 1/2" X 1 1/2" SS HEX HD CAP SCR ( 5 )
  - 4 PCS. 1/2" SS NYLON LOCK NUT ( 7 )
  - 8 PCS. 1/2" SS FLAT WASHER ( 8 )
- ATTACH TABLE TOP ASSEMBLY W/ CHECKERBOARD ( 4 ) TO TABLE SUPPORT FOR SURFACE MOUNT ( 1 ) USING HARDWARE ( 5, 7 & 8 ). TIGHTEN TO SNUG FIT.

ITEM	QTY	PART NO	DESCRIPTION
1	1	0-78-00-01/S-2	TABLE SUPPORT FOR SURFACE MOUNT
2	4	0-78-00-02/S-2	SEAT SUPPORT FOR SURFACE MOUNT
3	24	0-78-00-04	3" X 4" X 20" SEAT SLAT
4	1	0-78-30	TABLE TOP ASSEMBLY W/ CKRBD
5	4	1-12-004	1/2" X 1 1/2" SS HEX HD CAP SCR
6	48	1-13-016	3/8" X 2" SS BTN SKT HD LAG SCR
7	4	1-20-015	1/2" SS NYLON LOCKNUT
8	8	1-22-015	1/2" SS FLAT WASHER
9	48	1-22-024	3/8" SS FLAT WASHER



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REV. BY : ESS

TITLE : GAME TABLE ASSEMBLY

REV. B	DRAWING NUMBER 78-34	SHEET 2 OF 2
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