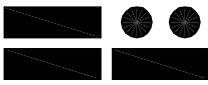


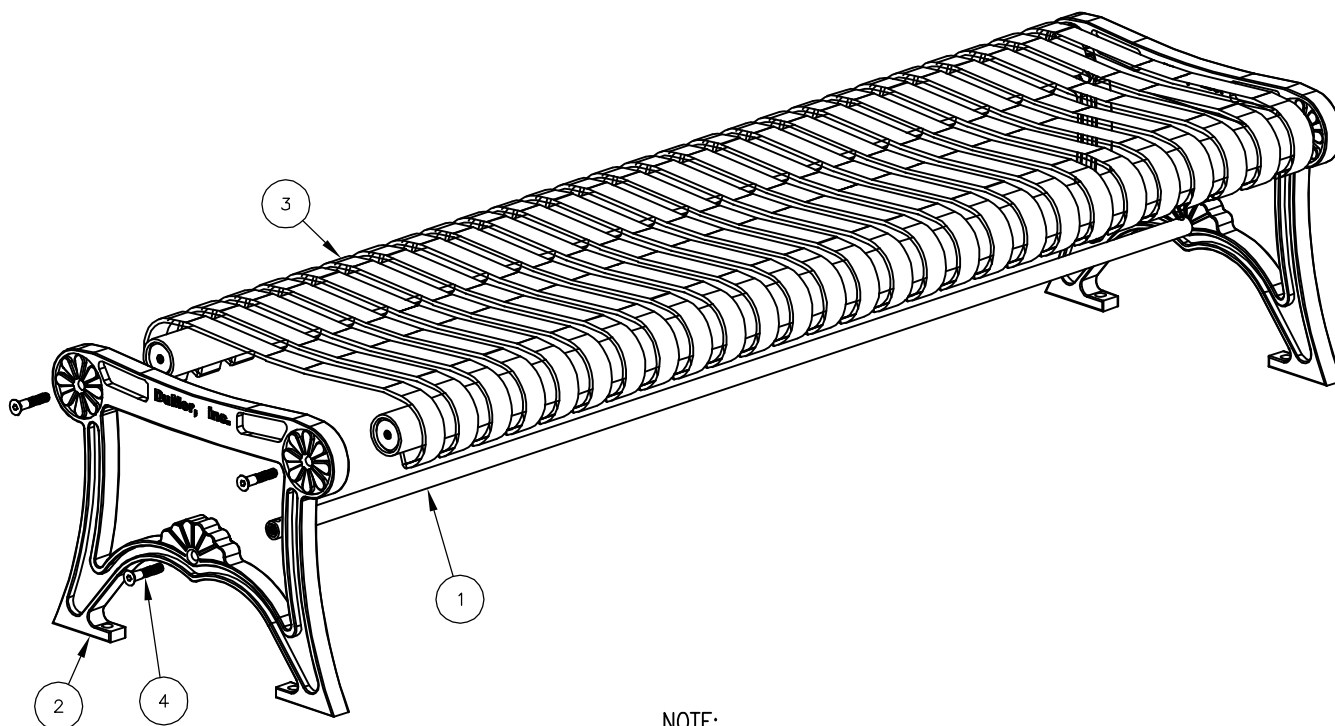
**NOTES:**

- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
- 2.) 1/2" X 3 3/4" EXPANSION ANCHOR BOLTS PROVIDED

**LENGTH OPTIONS**

- 6' BENCH
- 8' BENCH

 <b>DuMor, inc.</b> P.O. Box 142 Mifflintown, PA 17059-0142	SCALE :	NONE	TITLE :		BENCH
	DATE DRAWN :	3/22/94	REV.	DRAWING NUMBER	
	DRAWN BY :	AH	C	92 SERIES	SHEET
	DATE REV. :	12/14/99			1 OF 2
REV. BY :	JSB				



**NOTE:**

- 1.) DURING ASSEMBLY PROCEDURE;  
DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED;  
NUMBERS ONLY APPLY TO DRAWING.

**STEP 1:**

USE 2 - PCS. CAST IRON BENCH SUPPORT ( 2 )  
 1 - PC. 6' SEAT ASSEMBLY ( 3 )  
 4 - PCS. 1/2" X 2 1/2" FLT. SKT. HD. CAP SCR. ( 4 )  
 ATTACH CAST IRON BENCH SUPPORTS ( 2 ) TO 6' SEAT  
 ASSEMBLY ( 3 ) USING HARDWARE ( 4 ). TIGHTEN TO SNUG FIT.

**STEP 2:**

USE 1 - PC. 71 3/4" PIPE BRACE ( 1 )  
 2 - PCS. 1/2" X 2 1/2" FLT. SKT. HD. CAP SCR. ( 4 )  
 ATTACH 71 3/4" PIPE BRACE ( 1 ) TO STEP 1 ASSEMBLY  
 USING HARDWARE ( 4 ). TIGHTEN TO SNUG FIT.

**STEP 3:**

UPON COMPLETION OF BENCH ASSEMBLY SQUARE  
 ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.

**STEP 4:**

MOUNT AND ANCHOR AS SPECIFIED.

ITEM	QTY	PART NO	DESCRIPTION
1	1	0-57-60-04	71 3/4" PIPE BRACE
2	2	0-91-00-02	BKLESS CAST IRON BNCH SUPT
3	1	0-92-60-01	6' STL SEAT
4	6	1-12-065	1/2" X 2 1/2" FLT SKT HD CAP SCR



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SCALE : NONE  
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 REV. BY : JSB

TITLE : BENCH ASSEMBLY

REV. C

DRAWING NUMBER

92 SERIES

SHEET 2 OF 2