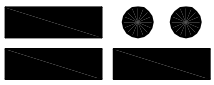


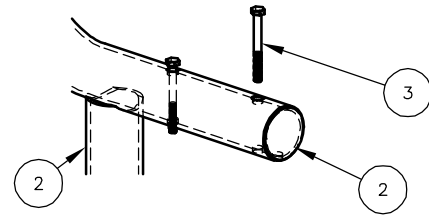
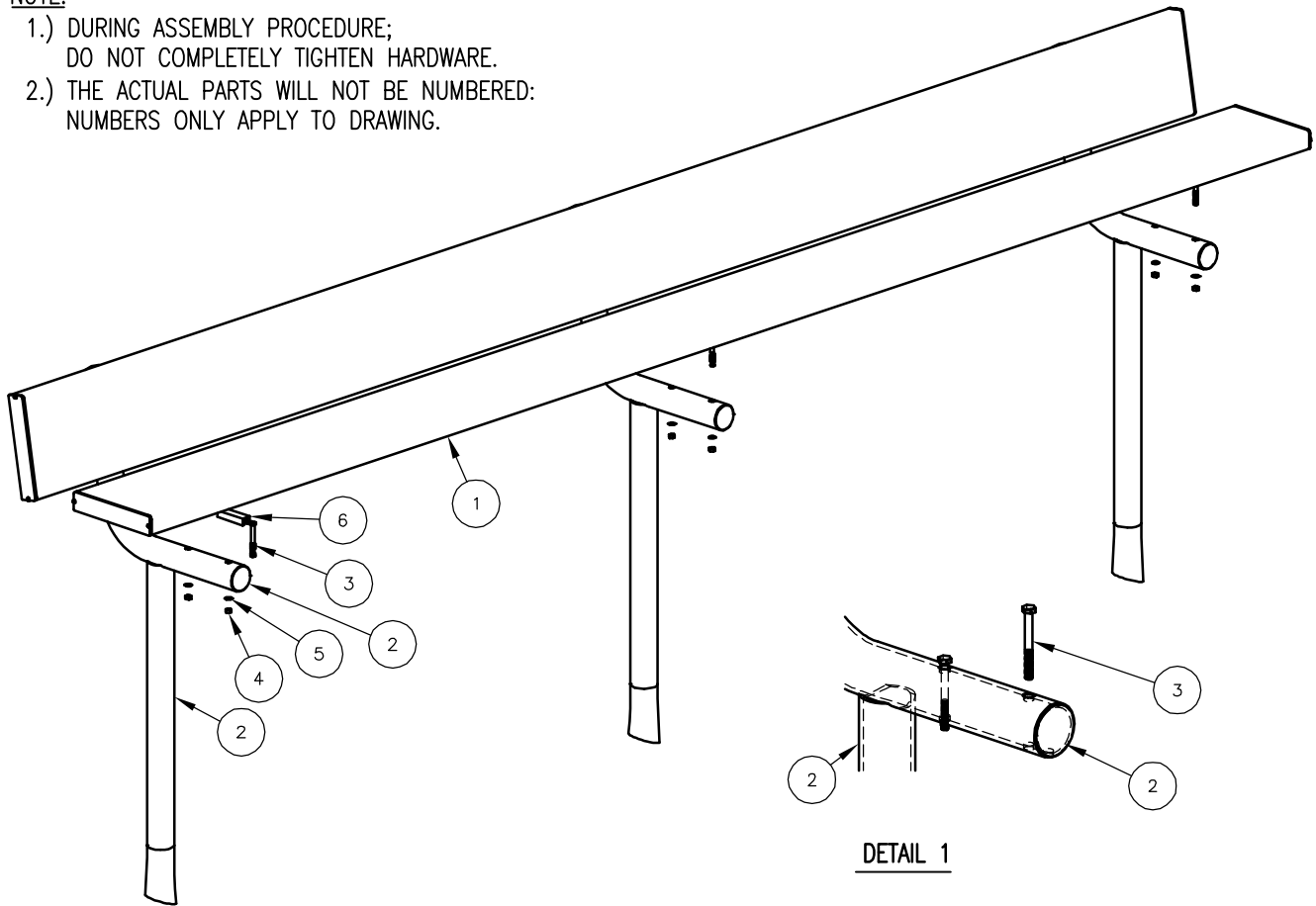
NOTES

1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.

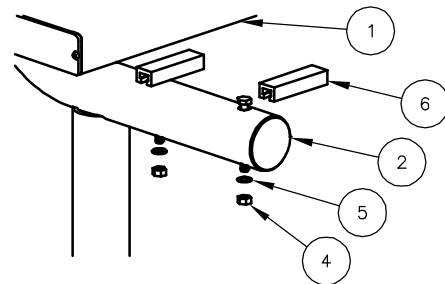
 DuMor, inc. P.O. Box 142 Mifflintown, PA 17059-0142	SCALE :	NONE	TITLE :		TEAM BENCH
	DATE DRAWN :	12/3/99	REV.	DRAWING NUMBER	97-120A/S-1
	DRAWN BY :	JSB	A		
	DATE REV. :				
	REV. BY :				SHEET
				1 OF 2	

NOTE:

- 1.) DURING ASSEMBLY PROCEDURE;
DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED:
NUMBERS ONLY APPLY TO DRAWING.



DETAIL 1



DETAIL 2

STEP 1:

USE 3 - PCS. SUPPORT FOR EMBEDMENT (2)
 12 - PCS. 5/16" X 3" SS. HEX HD. CAP SCR. (3)
 INSERT 5/16" X 3" SS. HEX HD. CAP SCR. (3) INTO EACH
 BOLT HOLE IN THE SUPPORT FOR EMBEDMENT (2) FROM
 THE TOP DOWN (SEE DETAIL 1)

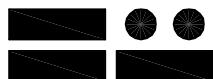
STEP 2:

USE 2 - PCS. 2" X 10" X 12' ALUMINUM PLANK (1)
 12 - PCS. ALUMINUM CLIPS (6)
 12 - PCS. 5/16" SS. HEX NUT (4)
 12 - PCS. 3/8" ID. X 5/8" OD. RUBBER WASHER (5)
 SLIDE ALUMINUM CLIP (6) OVER HEAD OF 5/16" X 3"
 S.STL. HEX HD. CAP SCR. (3). PLACE 2" X 10" X 12'
 ALUMINUM PLANK (1) ON SUPPORT OVER TOP OF ALUMINUM
 CLIP. TURN CLIP 1/4 TURN IN ALUMINUM PLANK TO LOCK INTO
 PLACE. THEN USE HARDWARE (4 & 5) TO TIGHTEN TO SNUG
 FIT. (SEE DETAIL 2)

STEP 3:

UPON COMPLETION OF BENCH ASSEMBLY SQUARE ALL
 COMPONENTS THEN TIGHTEN ALL HARDWARE.

ITEM	QTY	PART NO	DESCRIPTION
1	2	0-71-120A-01	2" X 10" X 12' ALUM. PLANK
2	3	0-97-00-01/S-1	SUPPORT FOR EMBEDMENT
3	12	1-12-076	5/16" X 3" S.STL. HEX HD CAP SCR
4	12	1-21-015	5/16" SS HEX NUT
5	12	1-22-018	3/8" ID X 5/8" OD RUBBER WASHER
6	12	5-48-083	ALUMINUM CLIPS



DuMor, inc.

P.O. Box 142 Mifflintown, PA 17059-0142

SCALE : NONE
 DATE DRAWN : 12/3/99
 DRAWN BY : JSB
 DATE REV. :
 REV. BY :

TITLE : BENCH ASSEMBLY

REV. A
 DRAWING NUMBER 97-120A/S-1

SHEET 2 OF 2