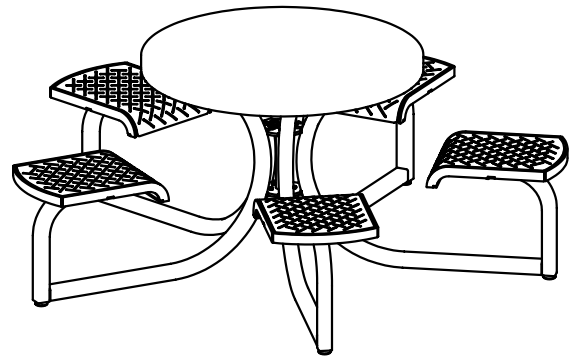


**NOTES:**

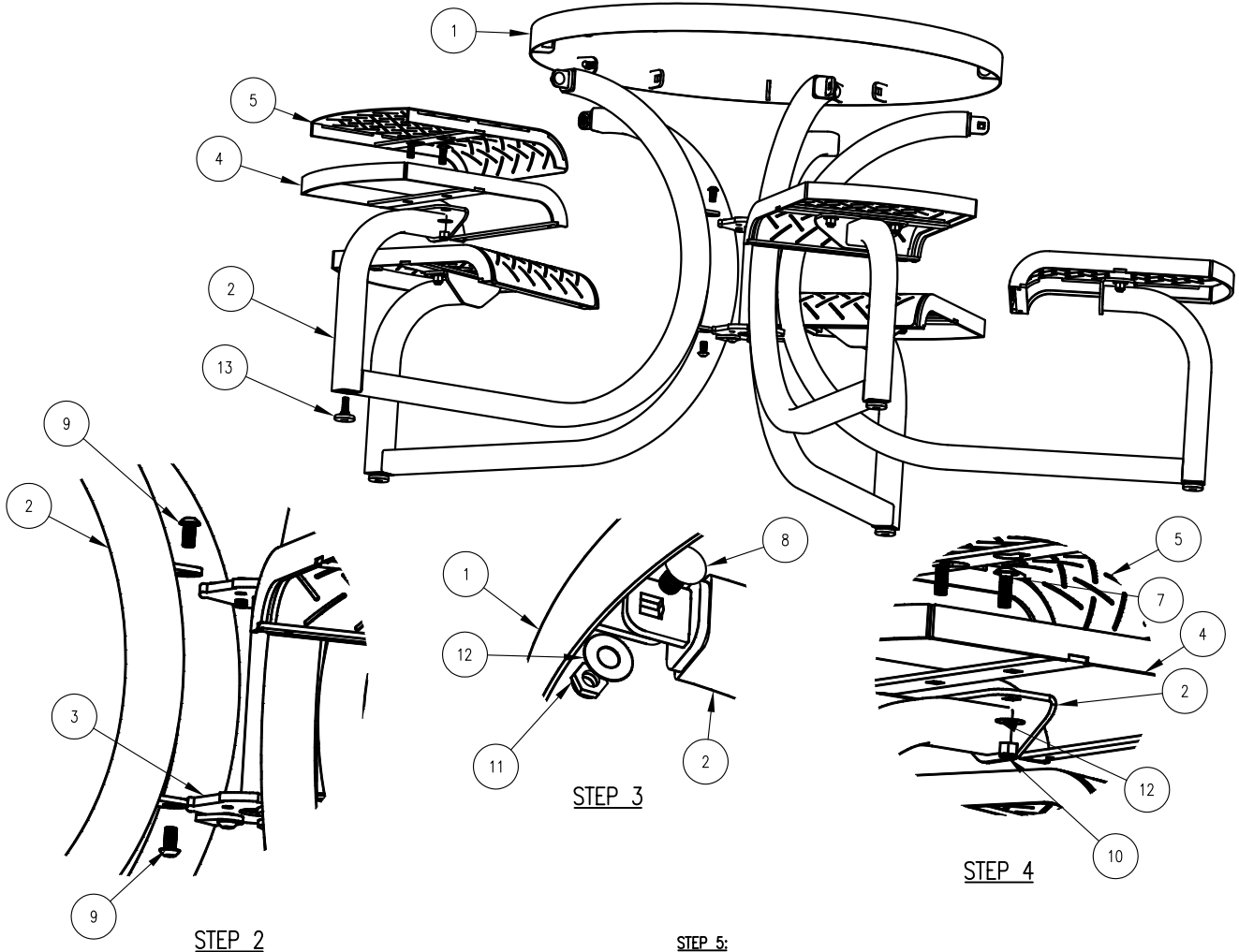
- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
- 2.) 1/2" X 1 1/2" NYLON GLIDES & 1/2" X 3 3/4" EXPANSION ANCHOR BOLTS W/ S-2 PLATES PROVIDED.



  
**DuMor, inc.**  
 P.O. Box 142 Mifflintown, PA 17059-0142

SCALE :	NONE
DATE DRAWN :	10/10/12
DRAWN BY :	JSB
DATE REV. :	
REV. BY :	

TITLE :	TABLE	
REV. A	DRAWING NUMBER	445-25
	SHEET	1 OF 2



**STEP 1:**

USE 5 - PCS. TABLE SUPPORT LEG ( 2 )  
 5 - PCS. SURFACE MOUNT FOOT PAD ( 6 )  
 5 - PCS. 1/2" X 1 1/2" SWIVEL GLIDE ( 13 )  
 ATTACH SURFACE MOUNT FOOT PAD ( 6 ) OR 1/2" X 1 1/2" SWIVEL GLIDE ( 13 )  
 TO TABLE SUPPORT LEG ( 2 ) REPEAT UNTIL ALL SURFACE MOUNT FOOT PAD OR  
 GLIDES ARE ATTACHED.

**STEP 2:**

USE 1 - PC. 5 SEAT BOLTING COLLAR ( 3 )  
 10 - PCS. 1/2" X 1" SS BTN SKT HD CAP SCR ( 9 )  
 ATTACH STEP 1 ASSEMBLY TO 5 SEAT BOLTING COLLAR ( 3 ) USING HARDWARE ( 9 ).  
 TIGHTEN TO SNUG FIT. REPEAT UNTIL ALL STEP 1 ASSEMBLY ATTACHED.

**STEP 3:**

USE 1 - PC. STL TABLE TOP ( 1 )  
 5 - PCS. 1/2" X 1" SS CGE BOLT ( 8 )  
 5 - PCS. 1/2" SS. THIN LOCKNUT ( 11 )  
 5 - PCS. 1/2" SS. FLAT WASHER ( 12 )  
 ATTACH STL TABLE TOP ( 1 ) TO STEP 2 ASSEMBLY USING HARDWARE ( 8, 11 & 12 ).  
 TIGHTEN TO SNUG FIT.

**STEP 4:**

USE 5 - PCS. STL SEAT TRIM FRAME ( 4 )  
 5 - PCS. STL INT'R SEAT ( 5 )  
 10 - PCS. 1/2" X 1 1/2" SS CGE BOLT ( 7 )  
 10 - PCS. 1/2" SS. LOCKNUT ( 10 )  
 10 - PCS. 1/2" SS. FLAT WASHER ( 12 )  
 ATTACH STL SEAT TRIM FRAME ( 4 ) & STL INT'R SEAT ( 5 ) TO STEP 3 ASSEMBLY  
 USING HARDWARE ( 7, 10 & 12 ). TIGHTEN TO SNUG FIT. REPEAT UNTIL STL SEAT  
 TRIM FRAME & STL INT'R SEAT ARE ATTACHED.


**STEP 5:**

UPON COMPLETION OF TABLE ASSEMBLY SQUARE ALL COMPONENTS THEN  
 TIGHTEN ALL HARDWARE.

**NOTES:**

- 1.) DURING ASSEMBLY PROCEDURE;  
DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED;  
NUMBERS ONLY APPLY TO DRAWING.

ITEM	QTY	PART NO	DESCRIPTION
1	1	0-445-00-01	STL TABLE TOP
2	5	0-445-00-02	TABLE SUPPORT LEG
3	1	0-445-05-03	5 SEAT BOLTING COLLAR
4	5	0-445-20-04	STL SEAT TRIM FRAME
5	5	0-445-20-05	STL INT'R SEAT
6	5	0-94-00-02/S-2	SURFACE MOUNT FOOT PAD, PC
7	10	1-11-042	1/2" X 1 1/2" SS CGE BOLT
8	5	1-11-068	1/2" X 1" SS CGE BOLT
9	10	1-12-056	1/2" X 1" SS BTN SKT HD CAP SCR
10	10	1-20-015	1/2" SS NYLON LOCKNUT
11	5	1-20-018	1/2" SS THIN NYLON LOCKNUT
12	15	1-22-015	1/2" SS FLAT WASHER
13	5	5-48-078	1/2" X 1 1/2" SWIVEL GLIDE

 <b>DuMor, inc.</b> P.O. Box 142 Mifflintown, PA 17059-0142	SCALE :	NONE	TITLE : <h2 style="margin: 0;">TABLE ASSEMBLY</h2>		
	DATE DRAWN :	10/10/12			
	DRAWN BY :	JSB	REV. : <h3 style="margin: 0;">A</h3>	DRAWING NUMBER <h2 style="margin: 0;">445-25</h2>	SHEET 2 OF 2
	DATE REV. :				
REV. BY :					