

LENGTH OPTIONS

- 6' BENCH
- 8' BENCH

NOTES

- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
 - 2.) 1/2" X 3 3/4" EXPANSION ANCHOR BOLTS PROVIDED.
 - 3.) CUSTOM LETTERING AVAILABLE FOR RECESSED SIDE PANELS (TOTAL OF 37 SPACES)
- CUSTOM LETTERING (37 SPACES) _____



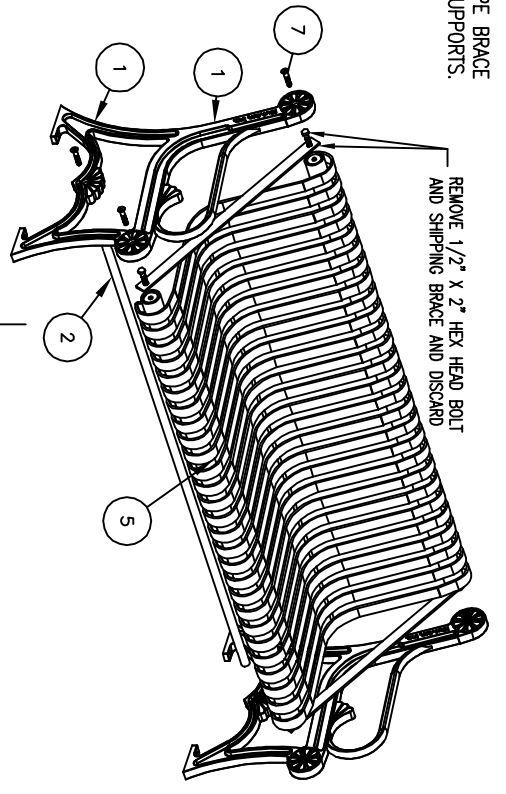
BENCH

DATE DRAWN : 03/22/94
DRAWN BY : AMH
DATE REV. : 11/21/99
REV. BY : JSB

REV. D	DRAWING NUMBER
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58 SER-3AR

1 ATTACH STL SEAT & PIPE BRACE TO CAST IRON BENCH SUPPORTS.



PARTS LIST

ITEM	QTY	PART NO	DESCRIPTION
1	2	0-57-00-02	CAST IRON BENCH SUPPORT
2	1	0-57-60-04	7 1/4" PIPE BRACE
3	1	0-58-00AR-03	CAST IRON BOLT ON ARMREST
4	2	0-58-00AR-04	ARMREST BOLT CUP MACHINED
5	1	0-58-60-01	6" STL SEAT
6	2	1-11-042	1/2" X 1 1/2" SS COE BOLT
7	6	1-12-065	1/2" X 2 1/2" FLT SKT HD CAP SCR
8	2	1-20-015	1/2" SS NYLON LOCKNUT
9	2	1-22-015	1/2" SS FLAT WASHER

KITS PROVIDED

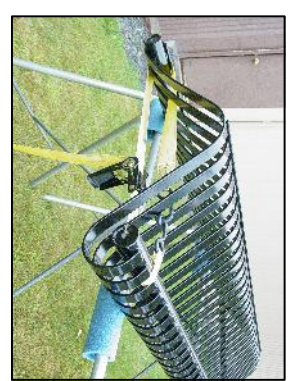
ITEM	QTY	PART NO	DESCRIPTION
10	1	K-ANC0860-4	1/2" X 3 3/4" SS ANCHOR KIT (4PC)
11	1	K-C03824-2L	1/2" COE BOLT HARDWARE KIT (2PC)
12	1	K-FC0840-6	1/2" CAP HARDWARE KIT (6PC)

1A



PLACE SEAT ASSEMBLY ON WORK SURFACE ALLOWING ACCESS TO ENDS. PLACE RATCHET STRAP AROUND SEAT ASSEMBLY AS SHOWN ABOVE.

1B



TIGHTEN STRAP UNTIL SHIPPING BRACKET BECOMES LOOSE. THEN REMOVE AND DISCARD BOLTS & SHIPPING BRACKET.

1C



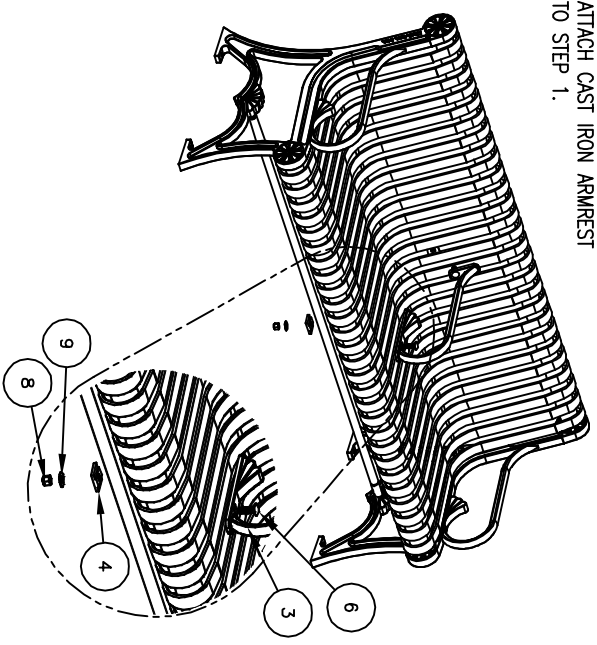
ATTACH CAST SUPPORT TO SEAT ASSEMBLY. IF HOLES IN CASTING DO NOT ALIGN WITH THE SEAT ASSEMBLY, ADJUST BY USING THE RATCHET STRAP.

1D



TIGHTEN HARDWARE THEN REMOVE RATCHET STRAP AND REPEAT THIS PROCEDURE ON THE OTHER END OF BENCH.

2 ATTACH CAST IRON ARMREST TO STEP 1.



- NOTES:**
- 1.) DURING ASSEMBLY PROCEDURE: DO NOT COMPLETELY TIGHTEN HARDWARE.
 - 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED. NUMBERS ONLY APPLY TO DRAWING.
 - 3.) UPON COMPLETION OF ASSEMBLY SQUARE ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.
 - 4.) MOUNT AND ANCHOR AS SPECIFIED.

TOOLS REQ'D

- 3/4" WRENCH
- 5/16" ALLEN WRENCH
- 1/2" MASONRY DRILL BIT
- DRILL
- RATCHET STRAP (PROVIDED)



ASSEMBLY INSTRUCTIONS

DATE DRAWN :	11/21/99
DRAWN BY :	JSB
DATE REV. :	00/00/00
REV. BY :	XXX

DRAWING NUMBER
58 SER-3AR