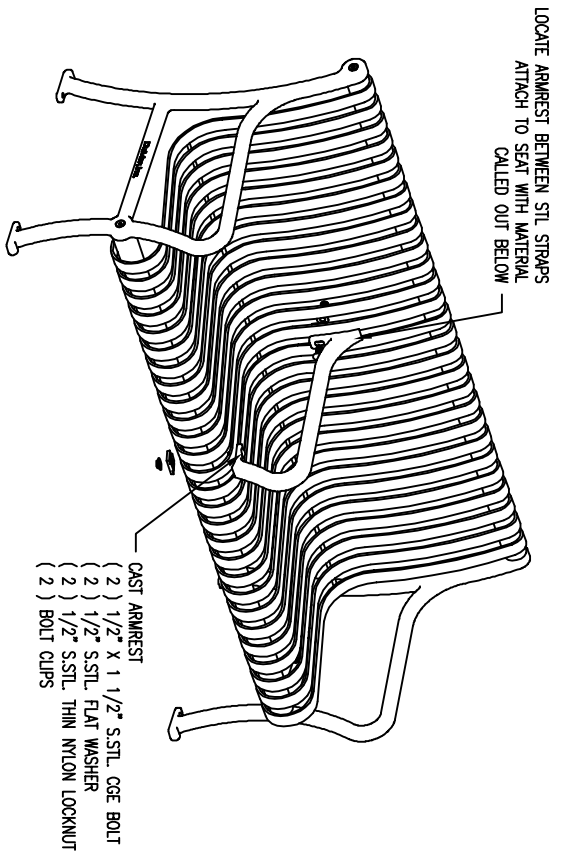


NOTES

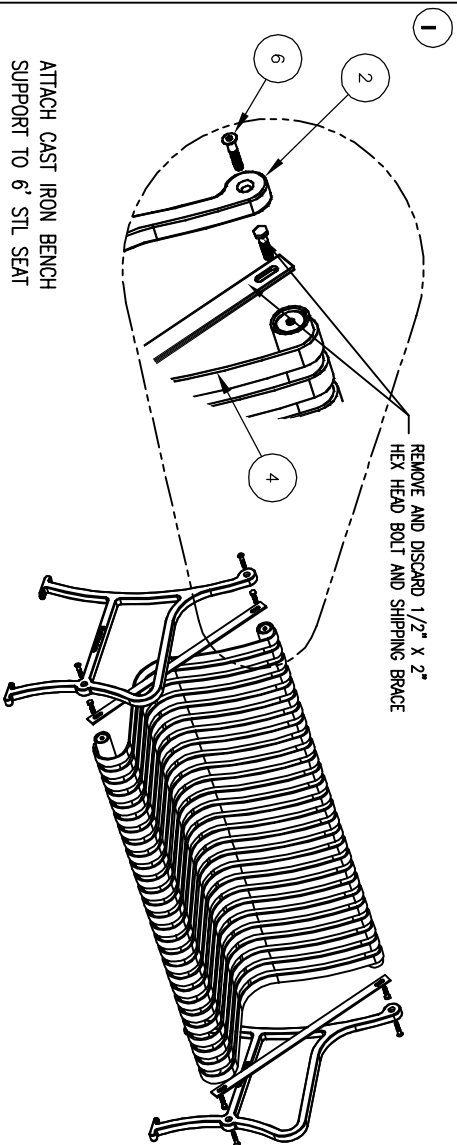
- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
- 2.) BENCH IS SHIPPED UNASSEMBLED.
- 3.) 1/2" X 3 3/4" EXPANSION ANCHOR BOLTS PROVIDED.



BENCH

DATE DRAWN : 9/21/01	REV.	DRAWING NUMBER
DRAWN BY : JSB	E	93 SERIES 3AR
DATE REV. : 5/20/08		
REV. BY : AH		

93 SERIES 3AR



ATTACH CAST IRON BENCH SUPPORT TO 6' STL SEAT

PARTS LIST			
ITEM	QTY	PART NO	DESCRIPTION
1	2	0-58-00AR-04	ARMREST BOLT CLIP MACHINED
2	2	0-93-00-02	CAST IRON BENCH SUPPORT
3	1	0-93-00AR-07	CAST IRON ARMREST
4	1	0-93-60	6' STL SEAT ASSEMBLY
5	2	1-11-042	1/2" X 1 1/2" SS CGE BOLT
6	4	1-12-065	1/2" X 2 1/2" FLI SKT HD CAP SCR
7	2	1-20-018	1/2" SS THIN NTLON LOCKNUT
8	2	1-22-015	1/2" SS FLAT WASHER
KITS PROVIDED			
ITEM	QTY	PART NO	DESCRIPTION
9	1	K-ANC0860-4	1/2" X 3 3/4" SS ANCHOR KIT (4PC)
10	1	K-C09824-ZTL	1/2" CGE BOLT HARDWARE KIT (2PC)
11	1	K-FC0840-4	1/2" CAP HARDWARE KIT (4 PCS)



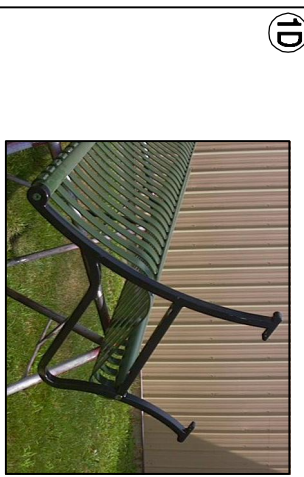
PLACE SEAT ASSEMBLY ON WORK SURFACE ALLOWING ACCESS TO ENDS. PLACE RATCHET STRAP AROUND SEAT ASSEMBLY AS SHOWN ABOVE.



TIGHTEN STRAP UNTIL SHIPPING BRACKET BECOMES LOOSE. THEN REMOVE AND DISCARD BOLTS & SHIPPING BRACKET.

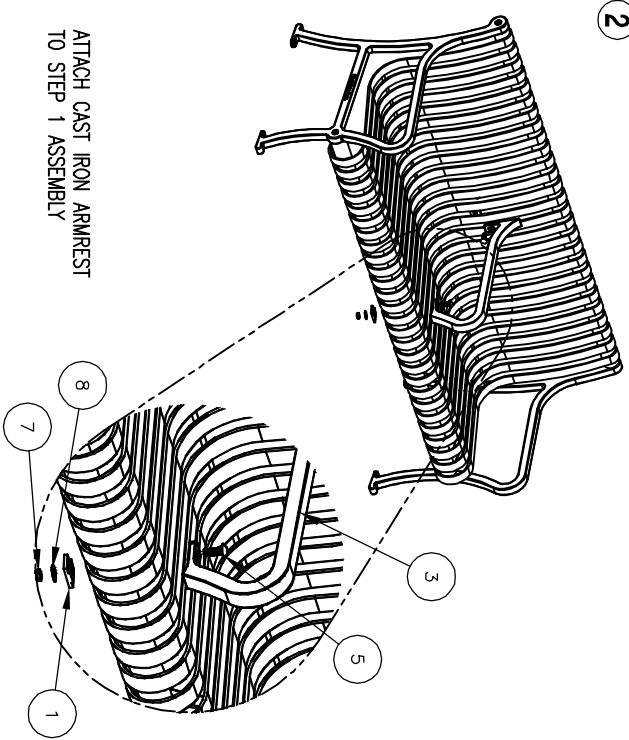


ATTACH CAST SUPPORT TO SEAT ASSEMBLY. IF HOLES IN CASTING DO NOT ALIGN WITH THE SEAT ASSEMBLY, ADJUST BY USING THE RATCHET STRAP.



TIGHTEN HARDWARE THEN REMOVE RATCHET STRAP AND REPEAT THIS PROCEDURE ON THE OTHER END OF BENCH.

- NOTES:**
- 1.) DURING ASSEMBLY PROCEDURE: DO NOT COMPLETELY TIGHTEN HARDWARE.
 - 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED. NUMBERS ONLY APPLY TO DRAWING.
 - 3.) UPON COMPLETION OF ASSEMBLY SQUARE ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.
 - 4.) MOUNT AND ANCHOR AS SPECIFIED.
- TOOLS REQ'D**
- 3/4" WRENCH
 - 5/16" ALLEN WRENCH
 - 1/2" MASONRY DRILL BIT
 - DRILL
 - RATCHET STRAP (PROVIDED)



ATTACH CAST IRON ARMREST TO STEP 1 ASSEMBLY



ASSEMBLY INSTRUCTIONS

DATE DRAWN :	5/20/08
DRAWN BY :	AWH
DATE REV. :	
REV. BY :	

DRAWING NUMBER 93 SERIES 3AR