

NOTES

- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
- 2.) 1/2" X 3 3/4" EXPANSION ANCHOR BOLTS PROVIDED.

	BENCH	DATE DRAWN : 07/23/13 DRAWN BY : ESS DATE REV. : 10/7/15	rev. B	DRAWING NUMBER	460-60RB	SHEET	
DuMor, inc.	BENOTI	REV. BY : JSB	В		100 00112	1 OF 2	

NOTE:

- 1.) DURING ASSEMBLY PROCEDURE; DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED. NUMBERS ONLY APPLY TO DRAWING.
- 3.) UPON COMPLETION OF ASSEMBLY SQUARE ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.
- 4.) MOUNT AND ANCHOR AS SPECIFIED.

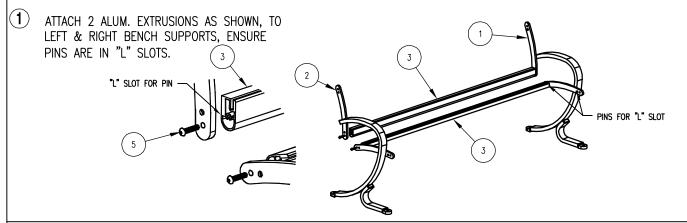
TOOLS REQ'D

3/4" WRENCH 3/16" ALLEN WRENCH 1/2" MASONRY DRILL BIT DRILL

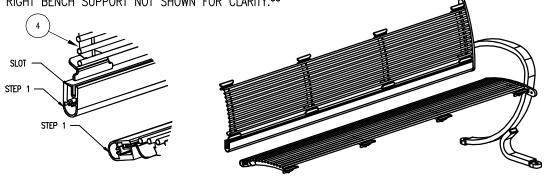
PARTS LIST							
ITEM	QTY	PART NO	DESCRIPTION				
1	1	0-460-00L-01	LEFT BENCH SUPPORT				
2	1	0-460-00R-01	RIGHT BENCH SUPPORT				
3	4	0-460-60-03	71 3/4" ALUM EXTRUSION				
4	2	0-460-60RB-01	6' SEAT/ BACK FOR 3/8" DIA BAR				
5	8	1-12-053	5/16" X 1 1/2" SS BTN SKT HD CAP SCR				

KITS PROVIDED

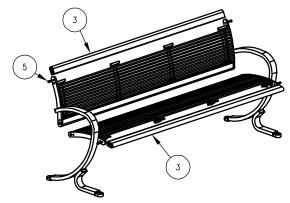
ITEM	QTY	PART NO	DESCRIPTION		
6	1	K-ANC0860-4	1/2" X 3 3/4" SS ANCHOR KIT (4PC)		
7	1	K-BC0524-8	5/16" CAP HARDWARE KIT (8PC)		



(2) INSERT SEAT/BACK INTO STEP 1, USING SLOTS ON ALUM. EXTRUSION. **NOTE: RIGHT BENCH SUPPORT NOT SHOWN FOR CLARITY.**



 $(\mathbf{3})$ attach 2 remaining alum. Extrusions to supports, as in step 1.



DuMor.

ASSEMBLY INSTRUCTIONS

DATE DRAWN : 07/23/13 DRAWN BY : ESS DATE REV. : 10/7/15 REV. BY : JSB

REV. В

DRAWING NUMBER 460-60RB

SHEET 2 OF 2