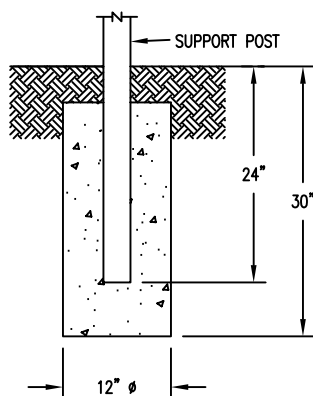
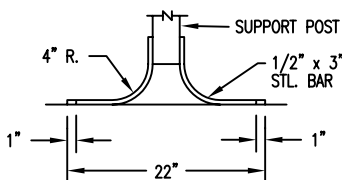


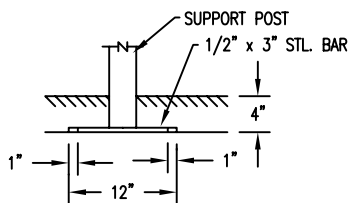
S-2 SURFACE



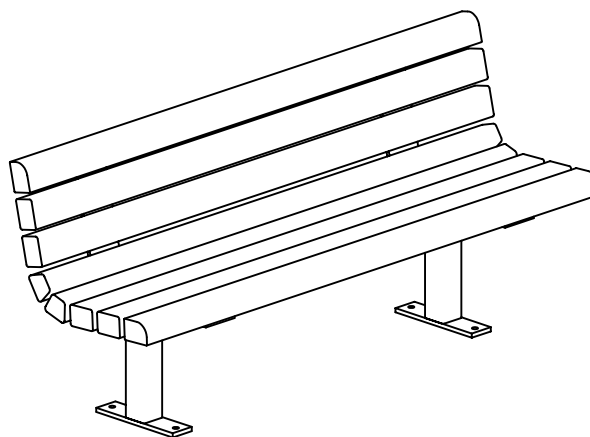
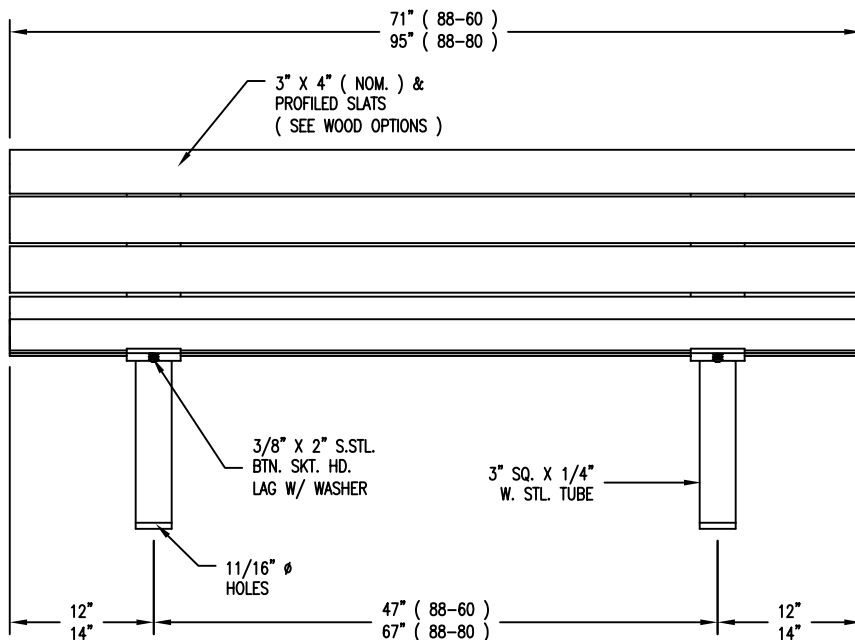
S-1 EMBEDMENT



S-3 GULL WING



S-4 SUB FLOOR



LENGTH OPTIONS

- 6' BENCH
- 8' BENCH

NOTES

- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
- 2.) ALL WOOD MEMBERS TREATED W/ CLEAR PRESERVATIVE.
- 3.) 1/2" X 3 3/4" EXPANSION ANCHOR BOLTS PROVIDED FOR S-2, S-3 & S-4 OPTIONS.

WOOD OPTIONS

- 'C' & BTR. DOUGLAS FIR KD S4S EE
- IPE S4S EE
- OTHER \_\_\_\_\_

**DuMor, inc.**  
P.O. Box 142 Mifflintown, PA 17059-0142

SCALE : NONE  
DATE DRAWN : 7/31/95  
DRAWN BY : AH  
DATE REV. : 10/26/11  
REV. BY : ESS

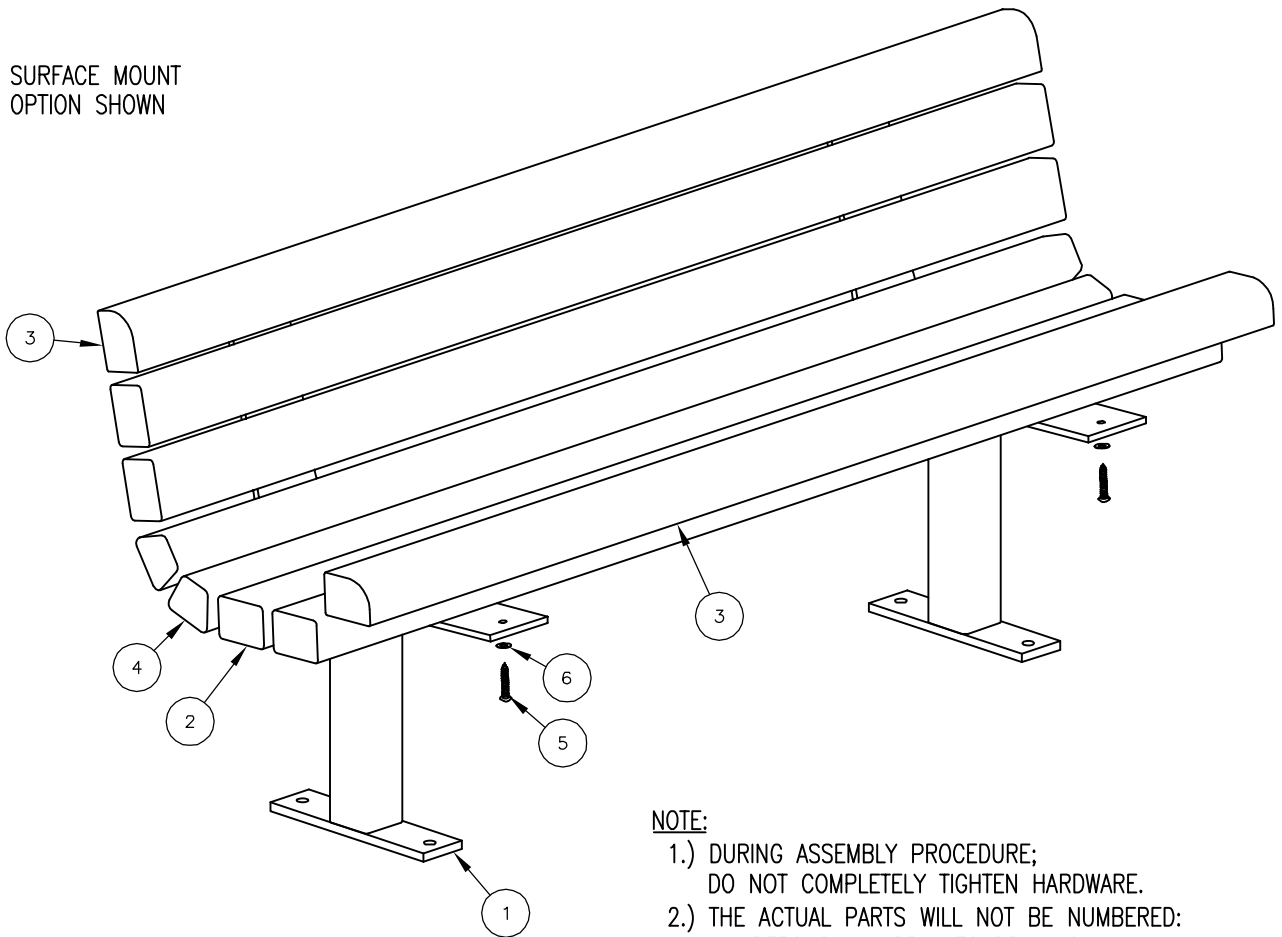
TITLE : BENCH

REV. E  
DRAWING NUMBER

88 SERIES

SHEET 1 OF 2

SURFACE MOUNT  
OPTION SHOWN



**NOTE:**

- 1.) DURING ASSEMBLY PROCEDURE;  
DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED;  
NUMBERS ONLY APPLY TO DRAWING.
- 3.) SEE SPEC. SHEET 1 FOR MOUNTING OPTION.

**STEP 1:**

- USE 2 - PCS. SUPPORT FOR SURFACE MOUNT ( 1 )
- 4 - PCS. 3" X 4" X 71" WOOD INT'R SLATS ( 2 )
- 2 - PCS. 3" X 4" X 71" WOOD EDGE SLATS ( 3 )
- 2 - PCS. 3" X 4" X 71" WOOD TRAP SLATS ( 4 )
- 16 - PCS. 3/8" X 2" SS. BTN. SKT. HD. LAG SCR. ( 5 )
- 16 - PCS. 3/8" SS. FLAT WASHER ( 6 )

ATTACH SLATS ( 2, 3, & 4 ) TO SUPPORT FOR SURFACE MOUNT ( 1 ) USING HARDWARE ( 5 & 6 ). TIGHTEN TO SNUG FIT. REPEAT UNTIL ALL SLATS ARE ATTACHED.

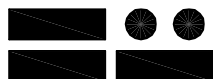
**STEP 2:**

UPON COMPLETION OF BENCH ASSEMBLY SQUARE ALL COMPONENTS THEN TIGHTEN ALL HARDWARE.

**STEP 3:**

ANCHOR ACCORDING TO SUPPORT OPTION USED.

| ITEM | QTY | PART NO        | DESCRIPTION                     |
|------|-----|----------------|---------------------------------|
| 1    | 2   | 0-88-00-01/S-2 | BENCH SUPPORT FOR SURFACE MOUNT |
| 2    | 4   | 0-88-60-02     | 3" X 4" X 71" WOOD INT'R SLAT   |
| 3    | 2   | 0-88-60-03     | 3" X 4" X 71" WOOD EDGE SLAT    |
| 4    | 2   | 0-88-60-04     | 3" X 4" X 71" WOOD TRAP SLAT    |
| 5    | 16  | 1-13-016       | 3/8" X 2" SS BTN SKT HD LAG SCR |
| 6    | 16  | 1-22-024       | 3/8" SS FLAT WASHER             |



**DuMor, inc.**

P.O. Box 142 Mifflintown, PA 17059-0142

SCALE : NONE  
DATE DRAWN : 7/31/95  
DRAWN BY : AH  
DATE REV. : 12/15/08  
REV. BY : ESS

TITLE : BENCH ASSEMBLY

REV. D

DRAWING NUMBER

88 SERIES

SHEET 2 OF 2