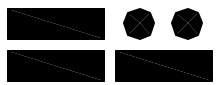


- NOTES:**
- 1.) ALL STL. MEMBERS COATED W/ ZINC RICH EPOXY THEN FINISHED W/ POLYESTER POWDER COATING.
 - 2.) 1/2" X 2 1/2" NYLON GLIDES & 1/2" X 5 1/2" EXPANSION ANCHOR BOLTS PROVIDED.

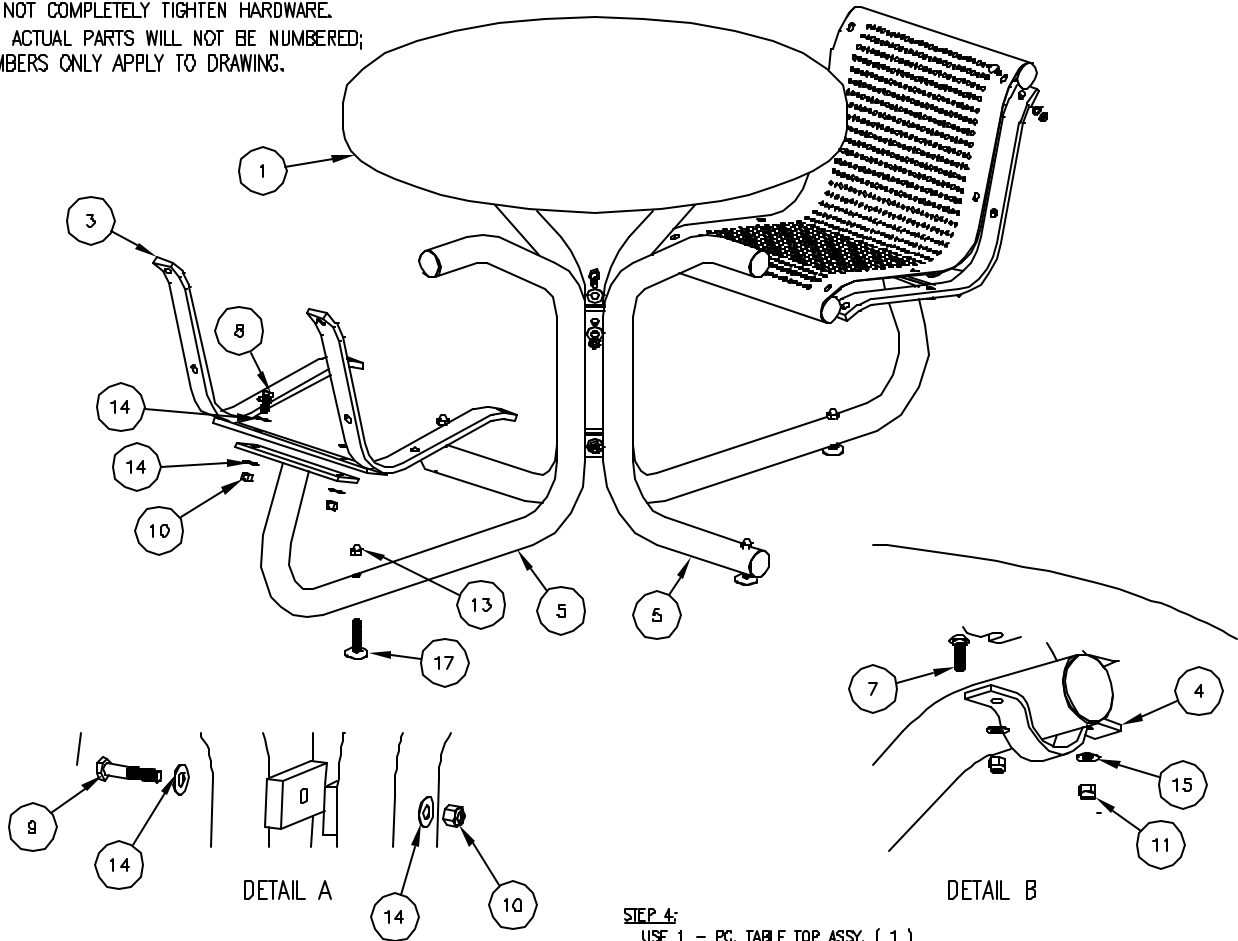


DuMor, inc.
 P.O. Box 142 Mifflintown, PA 17059-0142

SCALE :	NONE	TITLE :	TABLE	
DATE DRAWN :	12/12/96	REV.	DRAWING NUMBER	101-20
DRAWN BY :	AH	E		
DATE REV. :	8/30/01			
REV. BY :	JSB			SHEET 1 OF 2

NOTES:

- 1.) DURING ASSEMBLY PROCEDURE;
DO NOT COMPLETELY TIGHTEN HARDWARE.
- 2.) THE ACTUAL PARTS WILL NOT BE NUMBERED;
NUMBERS ONLY APPLY TO DRAWING.



STEP 1:

USE 2 - PCS. SUPPORT FRAME/ 1 SEAT { 5 }
 2 - PCS. 1/2" X 2 1/2" SS. HEX HD. CAP SCR { 9 }
 2 - PCS. 1/2" SS. NYLON LOCKNUT { 10 }
 4 - PCS. 1/2" SS. FLAT WASHER { 14 }
 4 - PCS. 1/2" SS. ACORN NUT { 13 }
 4 - PCS. 1/2" X 2 1/2" GLIDE { 17 }
 BOLT SUPPORT FRAMES/ 1 SEAT { 5 } TOGETHER USING
 HARDWARE { 9, 10, & 14 } AND ATTACH 1/2" X 2 1/2" GLIDES
 { 17 } USING HARDWARE { 13 }. TIGHTEN TO SNUG FIT. REPEAT
 UNTIL ALL GLIDE ARE ATTACHED.

STEP 2:

USE 2 - PCS. ALL STL SEAT FRAME { 3 }
 4 - PCS. 1/2" X 1 1/2" HEX HD. CAP SCR. { 8 }
 4 - PCS. 1/2" SS. NYLON LOCKNUT { 10 }
 8 - PCS. 1/2" SS. FLAT WASHER { 14 }
 ATTACH ALL STL SEAT FRAME { 3 } TO STEP 1 ASSEMBLY USING
 HARDWARE { 8, 10, & 14 }. TIGHTEN TO SNUG FIT. REPEAT UNTIL ALL
 SEAT FRAMES ARE ATTACHED.

STEP 3:

USE 2 - PCS. 14 GA. PERF. STL SEAT { 2 }
 18 - PCS. 3/8" X 1" SS. CGE. BOLT { 6 }
 18 - PCS. 3/8" SS. HEX NUT. { 12 }
 18 - PCS. 3/8" SS. FLAT WASHER { 16 }
 ATTACH 14 GA. PERF. STL SEAT { 2 } TO STEP 2 ASSEMBLY USING
 HARDWARE { 6, 12, & 16 }. TIGHTEN TO SNUG FIT. REPEAT UNTIL ALL
 14 GA. PERF. SEATS ARE ATTACHED.


STEP 4:

USE 1 - PC. TABLE TOP ASSY. { 1 }
 4 - PCS. 3/16" X 1 1/4" STL CLAMP { 4 }
 8 - PCS. 5/16" X 1" SS. CGE. BOLT { 7 }
 8 - PCS. 5/16" SS. NYLON LOCKNUT { 11 }
 8 - PCS. 5/16" SS. FLAT WASHER { 15 }
 ATTACH TABLE TOP ASSY. AND 3/16" X 1 1/4" STL CLAMP { 4 } TO STEP 3
 ASSEMBLY USING HARDWARE { 7, 11, & 15 }. TIGHTEN TO SNUG FIT.
 REPEAT UNTIL CLAMPS ARE ATTACHED.

STEP 5:

UPON COMPLETION OF TABLE ASSEMBLY SQUARE ALL COMPONENTS THEN
 TIGHTEN ALL HARDWARE.

ITEM	QTY	PART NO	DESCRIPTION
1	1	0-101-00-01	TABLE TOP ASSY.
2	2	0-101-00-02	14 GA PERF STL SEAT
3	2	0-101-00-03	ALL STL SEAT FRAME
4	4	0-101-00-05	PIPE CLAMP (101)
5	2	0-101-00-11	SUPPORT FRAME / 1-SEAT
6	18	1-11-028	3/8" X 1" SS CGE BOLT
7	8	1-11-032	5/16" X 1" SS CGE BOLT
8	4	1-12-004	1/2" X 1 1/2" SS HEX HD CAP SCR
9	2	1-12-076	1/2" X 2 1/2" SS HEX HD CAP SCR
10	6	1-20-015	1/2" SS NYLON LOCKNUT
11	8	1-20-016	5/16" SS NYLON LOCKNUT
12	18	1-21-007	3/8" SS HEX NUT
13	4	1-21-019	1/2" SS HEX ACORN NUT
14	12	1-22-015	1/2" SS FLAT WASHER
15	8	1-22-017	5/16" SS FLAT WASHER
16	18	1-22-024	3/8" SS FLAT WASHER
17	4	5-48-077	1/2" X 2 1/2" GLIDE



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SCALE : NONE

DATE DRAWN : 12/12/96

DRAWN BY : AH

DATE REV. : 8/30/01

REV. BY : JSB

TITLE : TABLE ASSEMBLY

REV. E

DRAWING NUMBER 101-20

SHEET 2 OF 2